# Filling unit for cylinders used in the inert gas extinction systems

## **IG-FILL** series

Designed for filling or top filling cylinders with Argon, Nitrogen, CO<sub>2</sub>, (IG55, IG100, IG511, IG01, IG541, INERGEN®)



### COMPONENTS AND DEVICES

- > Painted steel framework
- > Control panel
- > High pressure compression system
- > System to regularize and standardize the inlet pressure
- > High efficiency filtering system
- > Circuits for the direct and the by-pass refilling
- > Control gauge for:
  - Inlet pressure
  - Refilling pressure
- > Automatic stop device
- > Electrical panel board

## **Description**

This series allows to refill the cylinders used in the extinction systems working with inert gases such as Argon, Nitrogen, CO<sub>2</sub>, (IG55, IG100, IG511, IG01, IG541, INERGEN®).

The unit is composed by a high pressure compression system which is able to refill cylinders up to a maximum pressure of 310 bar.

The unit can be used both for the complete filling of empty cylinders, the top filling or the charge completion of cylinders partially refilled.

This unit is particularly useful for the operators that normally fill cylinders up to 200 bar and need to reach the pressure of 300 bar.



# **IG-FILL** model



### STANDARD EQUIPMENT

- > High pressure flexible hose connecting the supplying cylinders (equipped with safety cable)
- > High pressure flexible hose connecting the cylinders to be refilled (equipped with safety cable)
- > Set of adapters connecting the supplying cylinders, Argon and/or Nitrogen
- > Connecting adapter of the cylinder to be refilled
- > User manual



## **OPTIONAL ON REQUEST**

- > Device for the refilling temperature control
- > Device for the weighting charge control
- > Manifold plus rack for 5 supplying cylinders connection
- > Manifold plus rack for the connection of 2 cylinders to be refilled
- > Kit for the supplying from liquid tank

## TECHNICAL SPECIFICATIONS

Model	IG-FILL 130	IG-FILL 260
CODE	MGXE010	MGXE020
Nominal capacity	13 Nm <sup>3</sup> /h	26 Nm <sup>3</sup> /h
Max operating capacity (bar)	310	310
Voltage/Frequency (Vac/Hz)	400/50	400/50
Max electrical power (kW)	4,5	9,0
Dimensions (Lxlxh mm)	1000x750x1150	1650x750x1150
Weight (Kg)	180	370